Intelligent Model

140-160 PCS-MIN

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Seven Servo Motors Drive High Speed Paper Cup Machine

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Ruian Mingyuan Machinery Co., Ltc







CATALOGUE



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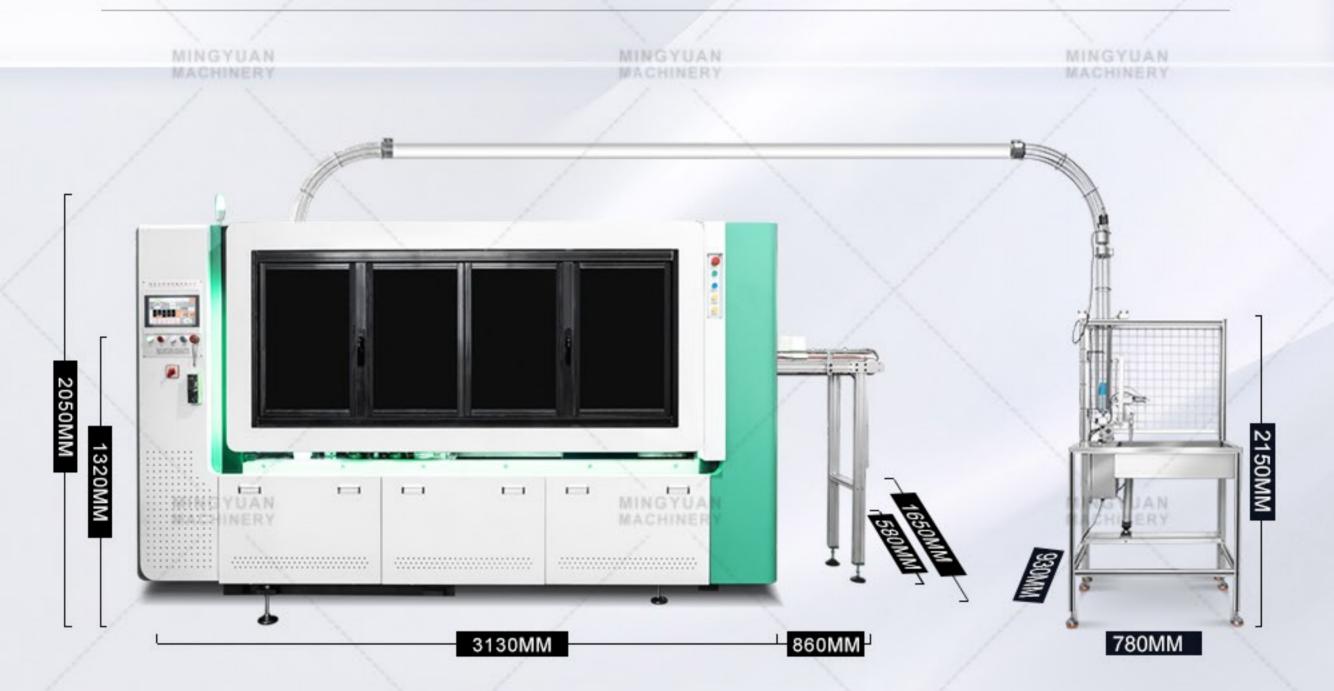
10 Other machine

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Proudct Parameters







Machine	MYC-160S Seven Servo Motors Drive High Speed Paper Cup Machine		
Cup Side Welding	Ultrasonic heater		
Cup Size	1.5 ~16 OZ (Mould exchangeable, Max Cup Height: 136mm, Max Bottom width:80mm)		
Rated Speed	140-160pcs/min		
Raw Material	One or Two side PE coated Paper, PLA paper, Aluminum foil, Plastic-free paper (Popular for Hot and Cold drink Cups)		
Suitable Paper Weight	140g-350g		
Total Power	20KW(Stable Runnung Consumption 12KW)		
Total Weight	3000 kgs(machine)+100kgs(cup-collecting device)		
Package Size (L*W*H)	3230x1750x2250mm		
Power Source	50/60HZ,380V/220V(better use 380V,3 Phase)or special power requirement		
Working Air Source	Air pressure:0.6Mpa Air Out-put:0.5m³/min Need to buy Air Compressor(by user)		

OEM (Show Client Company Name in Machine Panel) is welcome in our factory

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Cup Size Range

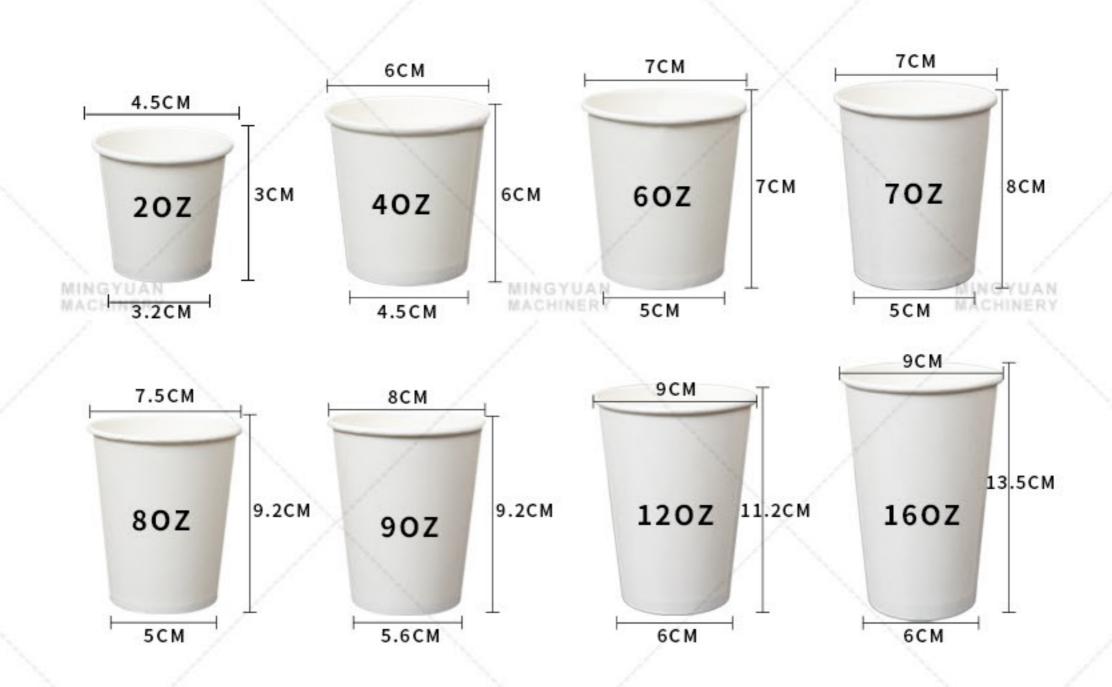


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PAPER CUP SPECIFICATIONS



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FAQ of Paper Cup Machine









What is the raw materials for the paper cup machine?

Raw materials: Single /double PE coated paper fan which is already cut and printed, bottom paper roll.

PS: Machine is without printing and cutting function(only can cut bottom roll paper, it can not cut the paper fan)





What else we need to start the production?

Food-graded silicone oil and a small air compressor. (compressor required only for the air heating)





FAQ of Paper Cup Machine





One machine is with just one mould or several mould? Can we make difference size of the cup in one machine?

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One machine is installed one full set mould for free. You can buy extra half set mould (easy to change) or full set mould. We only recommend to change 1-3 sets half set mould (with same bottom diameter size) in one machine.

What is the delivery time after the order?



We have only half finished machine (no mould) in stock.

The mould design is customized as each customer requirement.

The mould production costs 20 days,10 days for the installation.

The delivery time is 30-35 days after the deposit payment.

How can I install the machine and get training services in my country?



The machine will be finished installation and tested running perfectly before the delivery . You will get the complete machine which is finished installation. We will provide the full operation and training Videos to guide you to run the machine . Anyone can install the machine and operate it easily.

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What is the power consumption? what is the Voltage and Phases can the machine use?



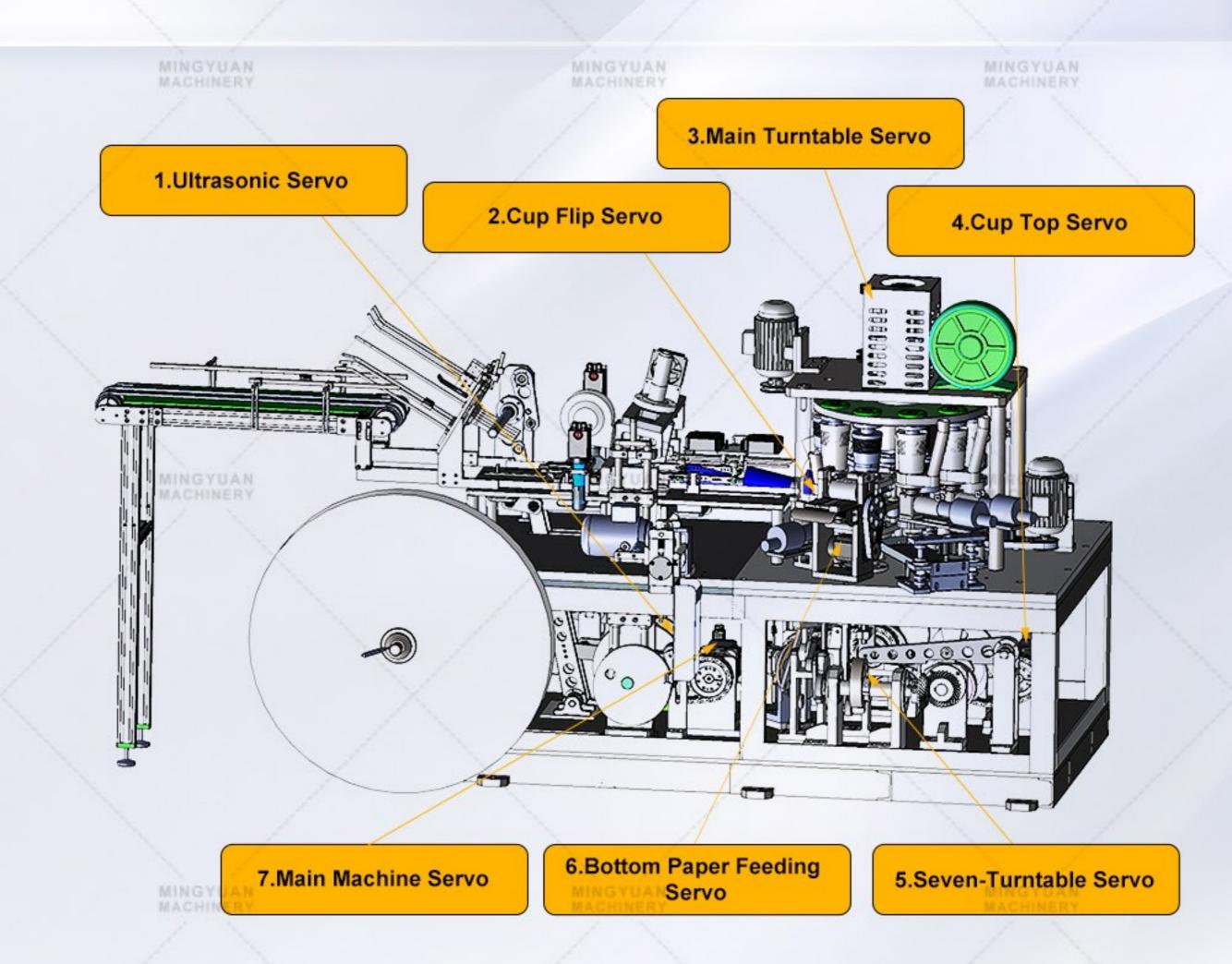
The total power is around **22KW**, the Voltage can be **380V/220V** three phases. the electric system can be customized as client requirement.

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Introduction to Servo Motors



















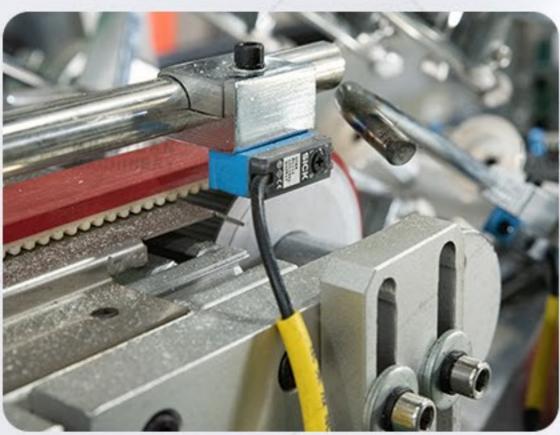


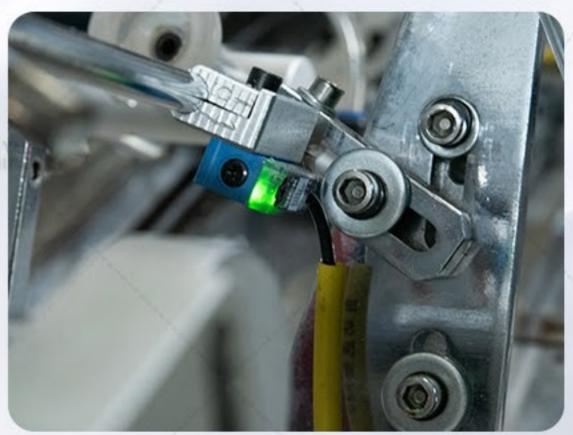
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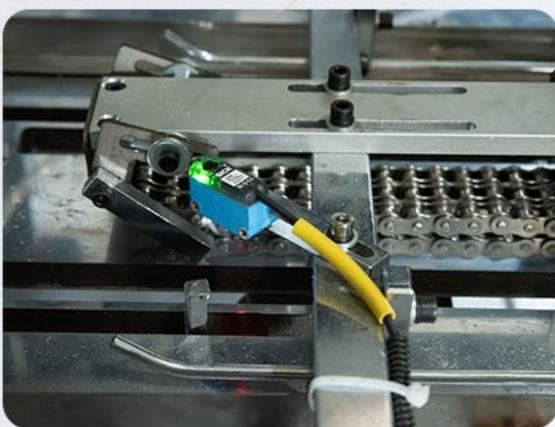
7 Pcs Of Sensor



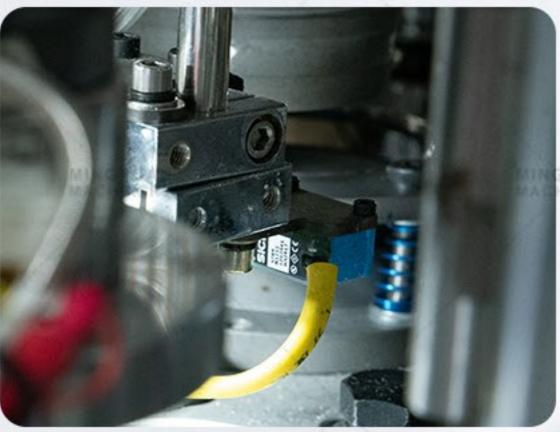
















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Panasonic Sensor: It can detect the full working process of the machine like paper less ,paper stuck,paper tube blocking, hot air blowing,bottom paper feeding and cup passing by errors. It will send alarm and ensure machine inside spare parts less collision issues,and run more stable.

Others: Less sensors only 6 pcs, machine running process will cause some issues and finished cups will be not good.

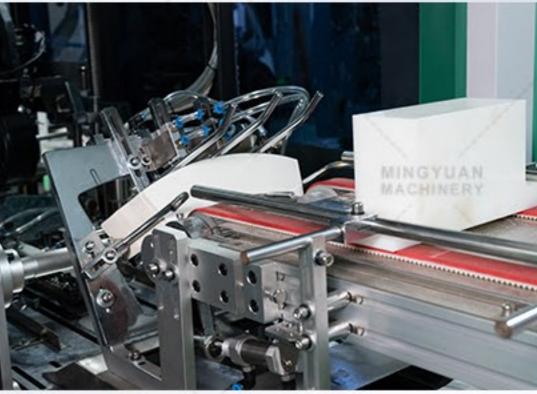




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Automatic Paper Fans Feeding Unit

Feeding the paper fan automatically and save labor costs

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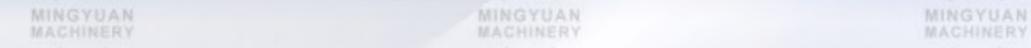
Single Rotating Paper Suction Unit

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Precise control of paper suction output stability. make the paper fan feeding smoothly by transferring directly into the runway to avoid the problem of paper jam

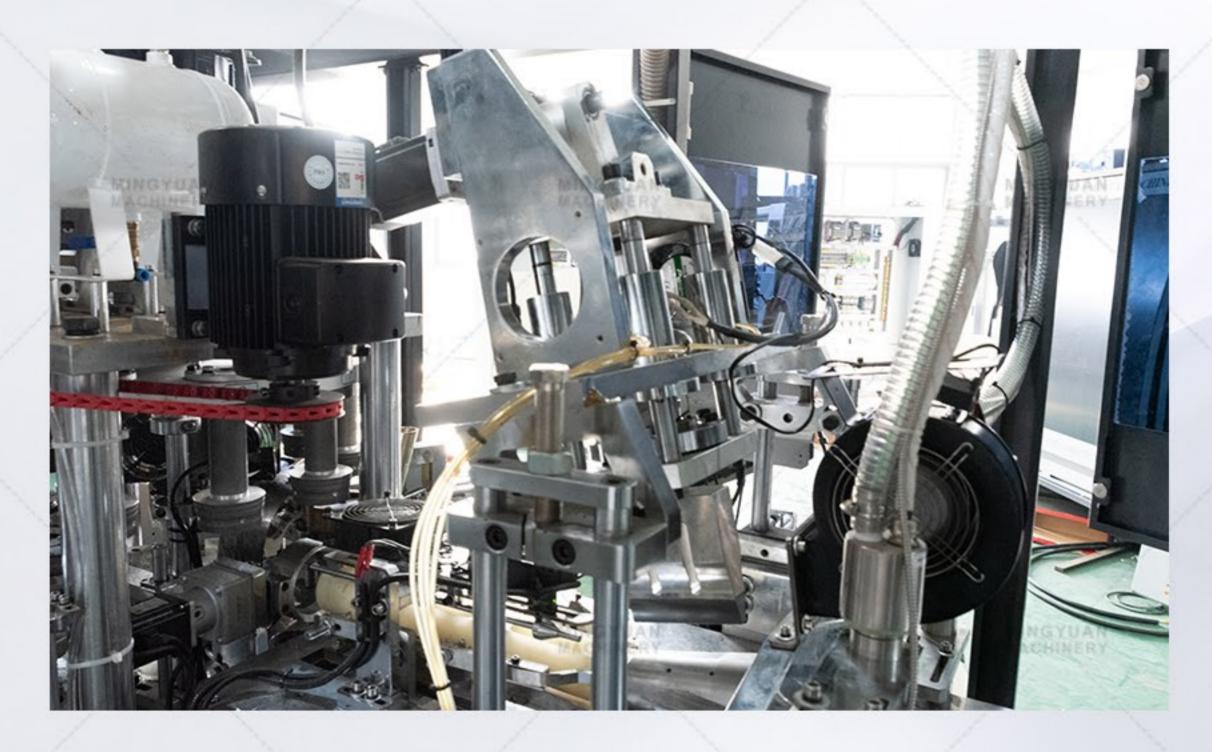






Hot Air Paper Fan Pre-heater

Hot air paper fan pre-heaters are in both side and the paper fan ispre-heated by the hot air pre-heater which can ensure the better welding effect(no leakage issues) before ultrasonic sealing when machine is running at high speed.



Ultrasonic And Heater Together For The Mid Sealing

our machine will has both ultrasonic and hot air heating for making the mid sealing of the cup.

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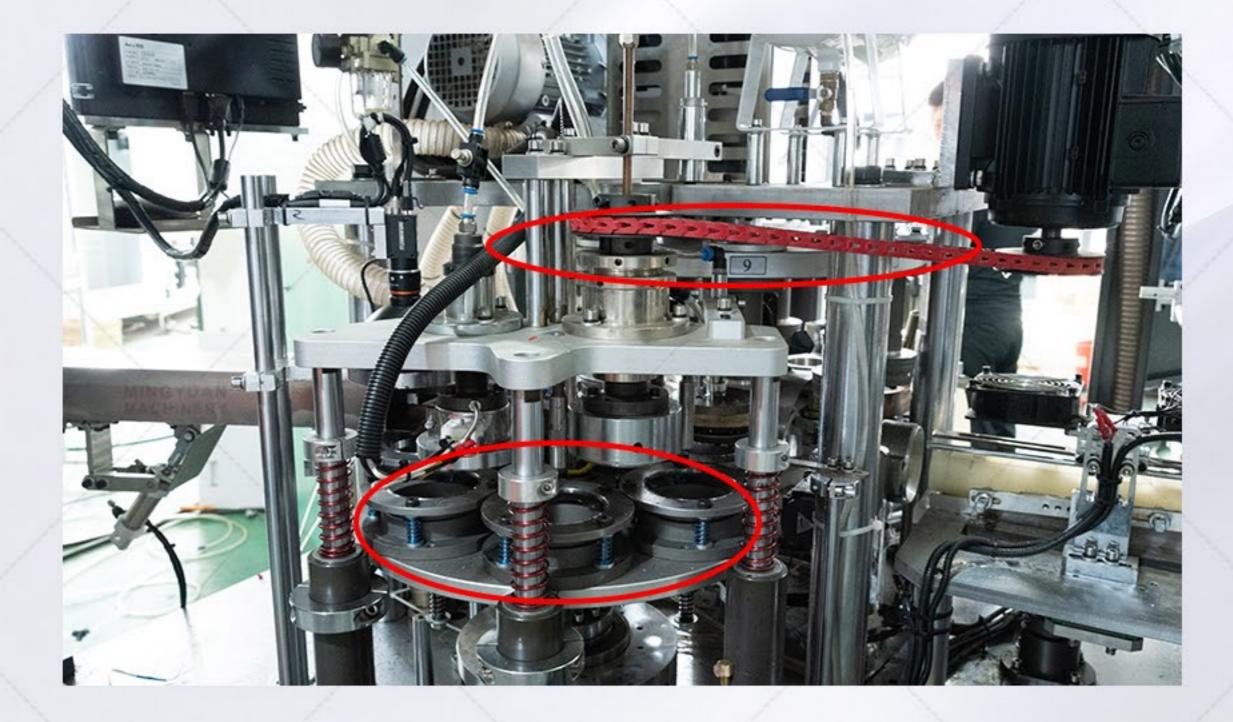




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Double Turnplate Design

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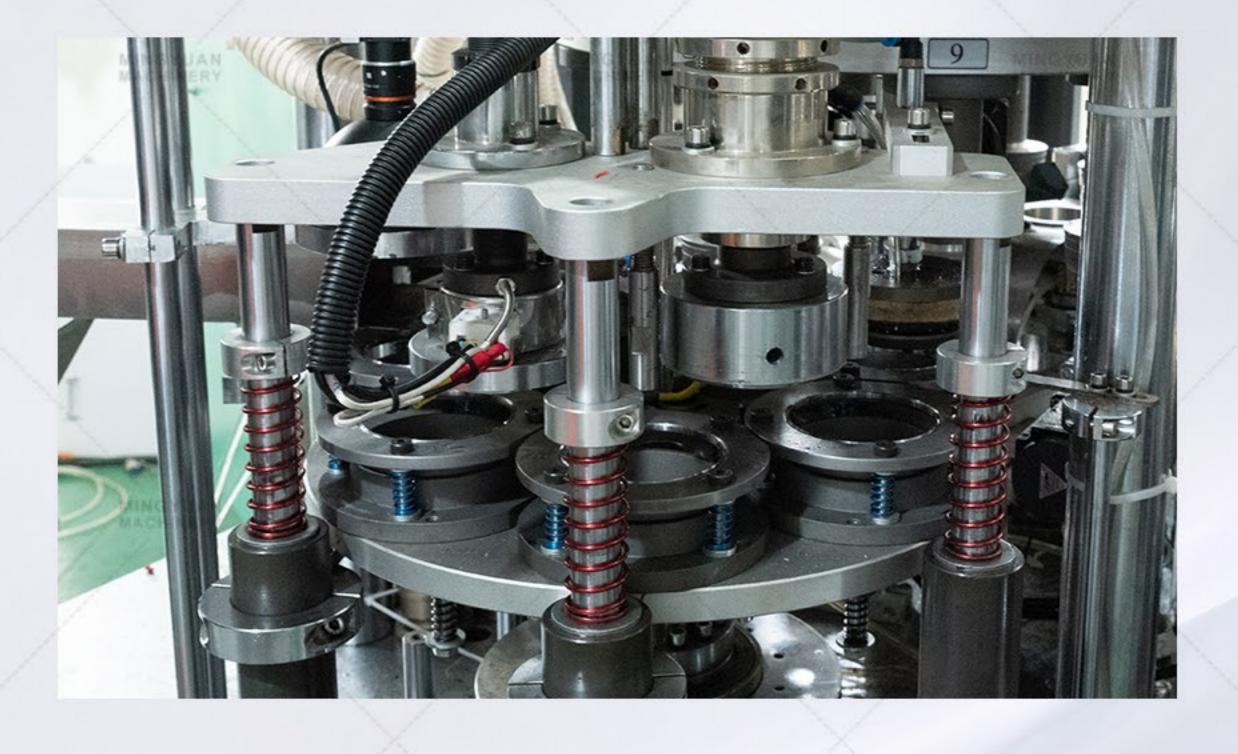
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Top rim curling and bottom sealing in separated turnplate which can greatly improve the machine stable.



Integral Mould Head

The whole mold head with 10pcs and adopt aluminum material compare with the single plate only 8pcs bakelite separable material, the finished paper cup not easy be dirty.



Two Times Top Curling Unit(With Heater)

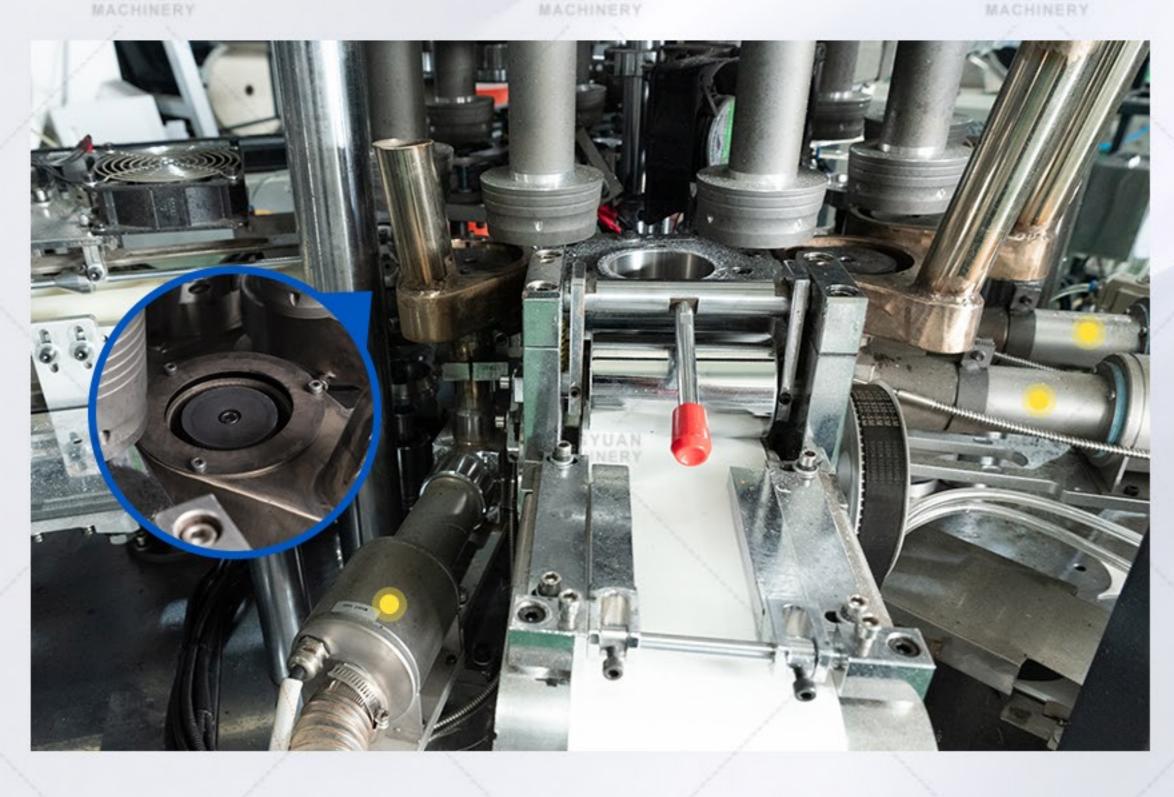
we use two times rim rolling design. Rolling the rim two times and make the cup rim harder, the edge will goes inside deeper, the rim will not open easily.

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3 PCS Bottom Hot Air Pre-heaters

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1 hot air bottom paper folding heater ,and 2 pcs bottomhot air pre-heaters can ensure bottom sealing no leakages issuesin high speed.



Bottom Waste Conveyor

Bottom paper will be transferred by the converyor and go outess bottom waster paper stucking issues.

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Electric Components List



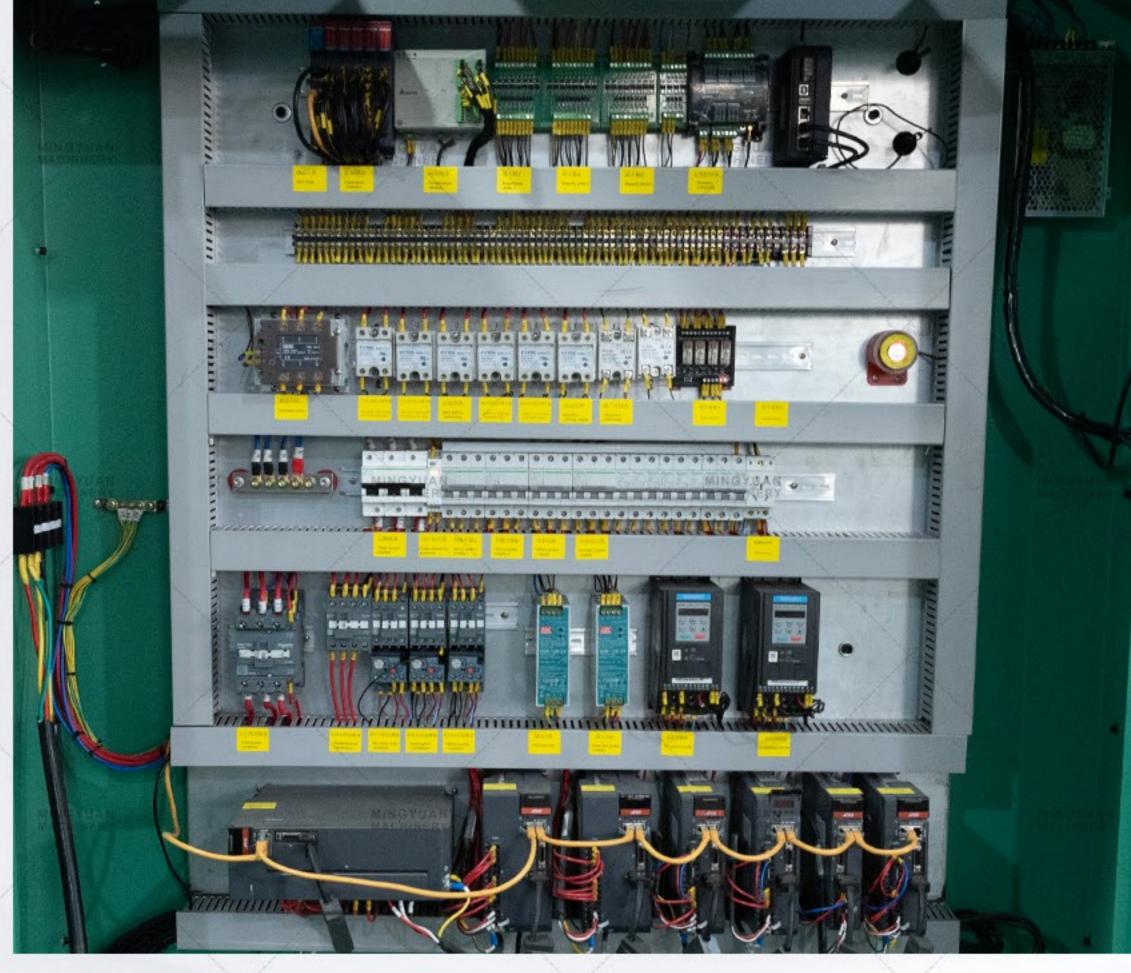


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Brand	Picture	Name
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Schneider Electric FRENCH BRAND		AC CONTACTOR 1 x PCS
MINGYU Schneider MINGY MACHINE PElectric FRENCH BRAND	YUAN	AC CONTACTOR MINGYUA 4 x PCS
Schneider Electric MINGYUAFRENCH BRAND MINGY MACHINERY MACHINERY	YUAN NERY	THERMAL RELAYS 3 x PCS MINGYUAN MACHINERY MACHINERY
Schneider Electric FRENCH BRAND	YUAN	BREAKERS 9 x PCS MINGYUAN MINGYUA
Schneider Electric FRENCH BRAND	NERY	BREAKERS 4 x PCS
Schneider MACHINE Schneider FRENCH BRAND	YUAN	BREAKERS 1 x PCS
Honeywell AMERICAN BRAND MINGYUAN MACHINERY MACHINERY	YUAN	PHASE SEQUENCE PROTECTOR MINGYUAN MACHINER 1 x PCS
FOTEK	E COM	SOLID STATE RELAY



TAIWAN BRAND

TAIWAN BRAND



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MINGYUAN MACHINERY

MINGYUAN





TAIWAN BRAND

C繁易

CHINA BRAND



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FREQUENCY

CONVERTERS

1 x PCS

RELAY

6 x PCS





FREQUENCY CONVERTERS 2 x PCS





SERVO MOTOR
DRIVER

14 x PCS





PLC 1 x PCS

SWITCHING

POWER SUPPLY





2 x PCS SWITCHING



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1 x PCS

TEMPERATURE

POWER SUPPLY

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MODULE 1 x PCS

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Rest Assured To Buy



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Warranty of spare parts

Spare Parts guarantee for two year since client received machine.



Technical engineer support

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Send technician for installation & training, the cost cover by buyer (round ticket, accommodation, Salary of USD 100 Each day)



Operation manuals & online supports

We will provide the operation CD and manual, we also supply the 24 hours online service.



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Bussiness support

We will offer the most professional suggestion to help you start and expand your business.



We are a company with solutions

We have many videos of AFTER-SALES SERVICES





•••

Good Service Win Client Trust





We will send the ultrasonic control box by DHL. 下午3:20 //

Hi Andy,

Thanks for listening.

In fact, you are fantastic. I will never change suppliers ...

Reliable Quality

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Ok, you, your Company is so much cooperative. I always remember your company.

Excellent Service

Thank you.

下午2:50 🕢

Ok, Some one call me from Dhaka to know about machine. I tell him my experience.

下午3:02

de the production line will be fine we will buy you 5 more machines

dont worry, we have

Trustworthy

more than 12 years exprience in manufacture and export 07:56 🗸

It will be a pleasure collaborate with you company ASAP 下午4:21

Pleasure Cooperation

u. It is nice to cooperate

下午4:22 🕢



Certificates





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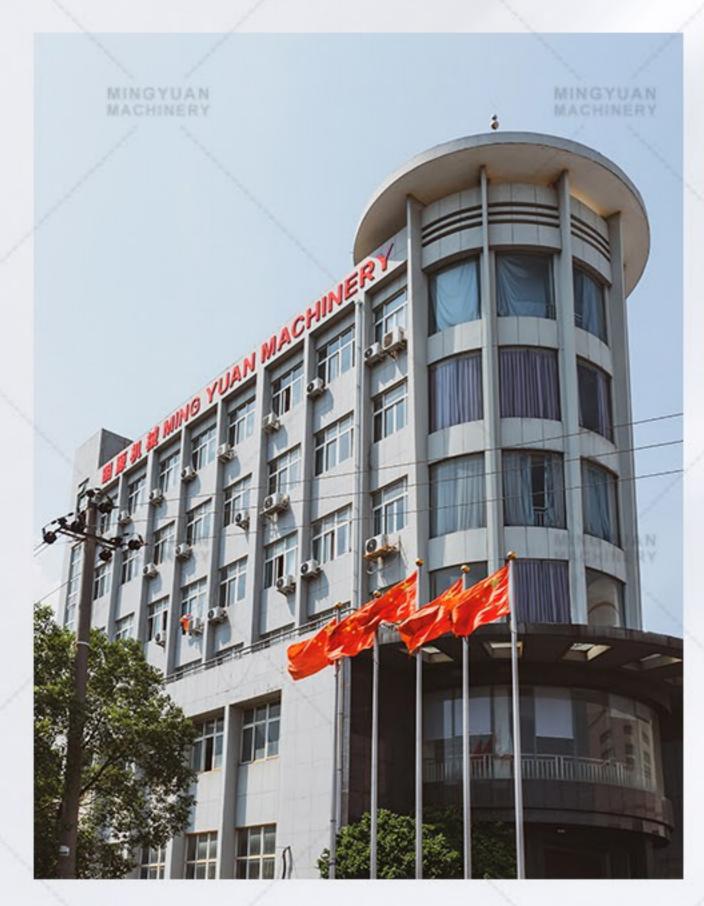


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Company View Image



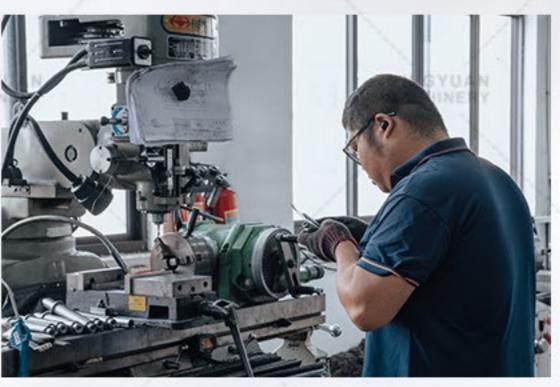


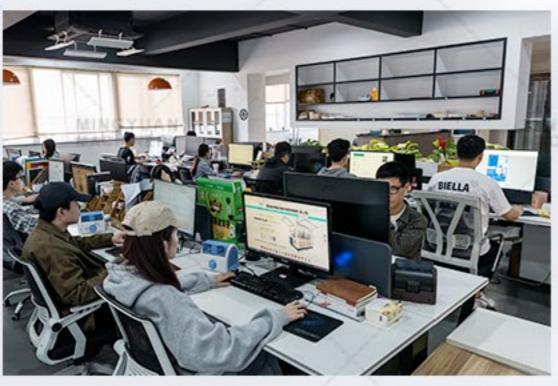




















Other Machine





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Full Servo Paper Cup Machine



High Speed Paper Lid Machine



Hydraulic Paper Plate Machine



Intelligence Paper Bowl Machine



Paper Cup Sleeve Machine



Intelligence Paper Bucket Machine

